

# HeatSeal™ Ultima 65®

## Helpful operating hints for safe, quality lamination

### LOCATION OF THE LAMINATOR

Position your laminator away from drafts that can affect roller temperature.

### FILM LOADING TIPS

It is recommended that LOADING and UNLOADING be performed when the laminator is COLD.

After removing the old rolls, check the rollers for adhesive residue. It can be easily removed by gently rubbing with a Scotch Brite pad or gum eraser, then wiping with a tack cloth.

Always change top and bottom rolls at the same time. Be sure to use the CORE ADAPTERS from the PREVIOUS ROLL.

Laminating film MUST UNWIND FROM THE BOTTOM OF THE ROLL (dull side up) Shiny side should be against the rollers.

Use the FILM ALIGNMENT GUIDES on the film shafts to be certain that top and bottom rolls are aligned properly.

When loading, unwind top and bottom film rolls enough to allow film slack for threading. REMEMBER TO : 1) Reposition the idler bar in the "J" channel, 2) Lower the safety shield, and 3) position the feed tray so that the latch is engaged.

### START - UP

Turn the power switch ON. Machine will default to the 1.5/3 MIL/SPEED 4 setting.

If using 1 MIL Ultima film, you must press the 1 MIL button.

SELECT lamination SPEED. Default setting is Speed 4. Use the SPEED GUIDELINES as a reference or starting point. LOWER SPEED for thicker materials, dark colors and heavy ink coverage. INCREASE SPEED for thinner materials and lighter colors.

### READY TO BEGIN

Begin laminating only after READY light is lit. DO NOT RUN the laminator when it is COLD. Damage to the rollers will result.

PRESS RUN. While running the laminator, watch the adhesive melt line (the point) where the film begins to appear very clear. If the melt line is AT OR ABOVE the point where film and heat roller meet, the selected SPEED IS OK. If the melt line shifts BELOW the film and heat roller contact point, DECREASE SPEED or stop momentarily until the melt line moves up.

DO NOT STOP machine while documents are passing through the heat rollers.

### IN THE EVENT OF A WRAP UP

Cut the top and bottom film webs.

Be sure to HOLD DOWN the REVERSE BUTTON while pulling the wrapped film from the rollers.